

## Trigger Guard Installation Instructions

All work or modifications to any firearm should ALWAYS be performed by a competent, qualified Gunsmith. Please follow ALL NRA safety rules!

### REMOVE ALL AMMO FROM THE WORK AREA

#### Removal of the original plastic trigger guard:

- 1) Remove the 2 action screws.
- 2) Remove the action from the stock.
- 3) Remove the screw holding the trigger guard in the stock, taking care not to lose the very small nut.
- 4) Lift the plastic T/G from the stock
- 5) Place the plastic T/G on a roll of tape and use a small punch to drive out the 2 factory trigger pins from right to left being careful not to lose the trigger spring.
- 6) Remove the pin holding the safety spring in place being careful not to lose the spring, remove the safety plunger and the safety.

#### Replacement Trigger Guard Install:

- 1) Place the new T/G on the roll of tape.
- 2) Slide the trigger into the trigger guard and align the front hole in the trigger with the front hole in the trigger guard and insert the trigger pivot pin (largest pin in the kit) about half way through the trigger. With the top of the trigger tipped back, place the trigger return spring into the new housing with the straight leg pointing toward the front of the T/G. Next push the pin through the center of the spring into the trigger guard and thread it in until the head is just below the surface of the trigger guard, but not so far it protrudes out the other side of the guard.
- 3) Locate the rear trigger limit pin, pivot the top of the \*trigger forward until the limit pin can be inserted into and through the trigger. Next thread it into the T/G until the head is just below the surface of the trigger guard, but not so far it protrudes out the other side.

\*When installing the factory trigger only: Use the 2 supplied nylon washers, one on each side of the factory trigger when installing the limit pin. You may need to lightly sand each washer equally until both fit and the trigger moves freely. This will also help center the trigger in the guard.

- 4) Install the safety into the housing from right to left, it will only fit with the RED stripe to the left. Next install the safety plunger then the spring. Put a VERY small amount of Purple LocTite(222) on the threads of the remaining pin, using a small screw driver, push the spring in and then thread the pin into the trigger guard until the head is just below the surface of the trigger guard.

#### Installing the New T/G into the stock:

- 1) Place the guard in the stock and reinstall the screw and nut that holds the front of the guard into the stock.
- 2) Install the action back into the stock. Make sure the "Last Shot Hold Open"(LSHO if equipped) lever slides into the slot in the new T/G.
- 3) Re-install the two action screws.

Let the trigger guard set for 24hrs to allow the Purple LocTite(222) to cure.