

Grand Masters, L.L.C.

D.B.A. as Power Custom

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Power Custom bench Mounted Barrel/Action vise

CNC manufactured from billet steel for a lifetime of service.

Designed to be used in conjunction with the Power Custom Frame wrench Handles and interchangeable inserts, but can be used as a stand-alone barrel/action vise.

Aluminum vise jaws compress or expand to give a superior grip to steel, while providing a non-marring working surface.

Jaws are available in a wide variety of diameters, contours, and tapers to fit the most popular barrels and actions including:

- Remington 700 Action
- Taper #1-Remington 700 sporter taper barrel
- M1A/M14/M1 Garand Action
- 1.25" O.D. Barrel - for most custom barrels
- 1.1" O.D. Barrel - fits M1A/M14/M1 Garand service contour barrels
- Winchester Model 70 Featherweight Contour barrel
- Winchester Model 70, Ruger M77, Mauser Action
- 1.150" O.D. Barrel Fits older win. M70 sporter barrels
- 1.05" O.D. Barrel -fits Savage barrels
- S & W Action wrench inserts

Also, call 573-372-5684 for custom contours!

Installation instructions:

- 1.) Using the base of the barrel vise (with 4 holes), mark location holes on your bench according to the center of the holes.
- 2.) with a 1/2" diameter bit, drill all the way through your bench for the two outer, non-threaded holes, and at least 1" deep for the inner threaded holes.
- 3.) Insert one of the included 1/2" bolts in each of the outside vise holes, through your bench, and thread into the base plate. Tighten heartily with supplied Allen wrench.
- 4.) Place desired aluminum action/barrel inserts between the vise base and steel backing plate. Insert bolts through entire assembly and thread into vise.