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Howe Custom Inc.

1911 AUTO
FRAME SUPPORT SYSTEM
#713-100-000

INSTRUCTIONS-----ALL PARTS IN THE LOWER FRAME ASSY. MUST BE REMOVED EXCEPT FOR THE PLUNGER TUBE, EJECTOR & GRIP BUSHINGS. START WITH THE FRAME STRIPPED TO THIS LEVEL. WITH THE USE OF THE 1/8" ALLEN WRENCH, LOOSEN THE 1/4-20X1 SET SCREWS IN THE MAG. WELL SUPPORT. SLIDE THE SUPPORT SYSTEM IN THE FRAME (AS YOU WOULD A MAG.), PLACE THE SIDE PLATES OVER THE GRIP BUSHINGS, ALIGN THE MAG. WELL SUPPORT SO THE RELIEF LINES UP WITH THE SIDE PLATE SCREW HOLES. PLACE THE SIDE PLATE SCREW (5/16-18X1 1/4") THROUGH THE SIDE PLATE SCREW HOLE AND SCREW INTO THE OTHER SIDE PLATE. TIGHTEN WITH THE 1/4" ALLEN WRENCH. NOW, USE THE LONG END OF THE 1/8" ALLEN WRENCH AND TIGHTEN MAG. WELL SUPPORT JACK SCREWS.

NOTE--SOME AFTER MARKET FRAMES, THE GRIP SCREW BUSHINGS MAY NOT LINE UP WITH THE HARDENED STEEL SIDE PLATES. IF THIS OCCURS, RELIEVE THE SIDE PLATE ALIGNMENT HOLES WITH A SMALL GRINDER POINT.

I DESIGNED THIS SYSTEM IN 1962 AS A GUIDE & MAG. WELL SUPPORT FOR STIPPLING. IT WAS FOUND OUT THAT IT WORKED WELL FOR MOST ALL ALTERATIONS THAT REQUIRE HOLDING THE FRAME SECURE IN A BENCH VISE. ALTERATIONS SUCH AS-----PEENING THE RAILS DOWN TO RAIL GAUGES, FORMING, FITTING, & LAPPING THE FRAME AND SLIDE TOGETHER, HEATING, BENDING, (SQUARING OF TRIGGER GUARD), WELDING OPERATIONS, STIPPLING & MAKING VERTICAL CHECKERING GUIDE LINES, ALTERING OR REPLACING EJECTORS, REPLACING UPPER SLIDE ASSY, HOLDING FRAME WHILE MAKING SOME TYPES OF SLIDE ALTERATIONS AND MANY OTHER USES.

SIDE PLATES--STEEL, HEAT TREATED WITH OXIDE FINISH
MAG. WELL SUPPORT--STEEL.



*Old World Craftsmanship Coupled With Modern
Technology and Design Produces the Finest Custom Revolvers*